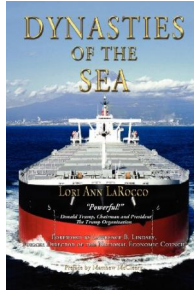


Dynasties of the Sea: The Shipowners and Financiers Who Expanded the Era of Free Trade



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